



SECTION A-A

REVISION NOTES AND DATES

UNLESS OTHERWISE SPECIFIED:

- 1) DIMENSIONS ARE IN INCHES
- 2) TOLERANCES:
 FRACTIONAL $\pm 1/64"$
 ANGULAR: MACH $\pm 2^\circ$
 ONE PLACE DECIMAL $\pm .020$
 TWO PLACE DECIMAL $\pm .010$
 THREE PLACE DECIMAL $\pm .005$
- 3) THREADS UNIFIED CLASS
 2A - 2B
- 4) SURFACE FINISH 63 μ in Ra
- 5) CHAMFER THREADS:
 MALE - 30° TO ROOT
 FEMALE - 45° TO ROOT

	NAME	DATE
DRAWN	MH	07/18/2013
CHECKED	KH	07/18/2013
DATE STARTED IN PRODUCTION:		
07/18/2013		

**ULTRA PRESSURE COMPONENTS
HOUSTON, TX**

TITLE:
1/4" Medium Pressure Plug
20,000 psi

SIZE A	DWG. NO. 5406P-4M	REV Y
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SCALE: 3:1 WEIGHT: 0.02 SHEET 1 OF 1

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